

# Installation Instructions

**2007 Shelby GT500, 3" off-road mid-pipe kit (no cats)**  
Connects Bassani 3" aft-cat system to stock exhaust manifolds; deletes stock catalytic converters.

**5407R2M**



**Please check Parts List below  
to insure that all parts  
are included in the product box !**



**Note: anti-seize  
should be applied  
to all fastener  
threads, pipe slip  
joints and mating  
surfaces of  
ball /socket  
connections.**

**Parts List and Description**

**Hardware List**

(A)	PN	5407R2D	-mid-pipe (driver side)	2	-3" band clamps
(B)	PN	5407R2P	-mid-pipe (passenger side)	1	-anti-seize compound
(C)	PN	5407CC	-connector pipe (driver side)		
(D)	PN	5407CD	-connector pipe (passenger side)		

**Installation instructions:**

- 1.) Raise and support vehicle.
- 2.) Remove the stock mufflers and over-axle pipes from vehicles.
- 3.) Remove three O2 sensors from stock converter pipe and label for re-assembly into Bassani pipes in the same locations as removed.
- 4.) Remove nuts from flanges at converter pipe/exhaust manifold connections.
- 5.) Remove converter pipe assembly from vehicle by moving rearward until hanger rods disengage from rubber mounts on transmission cross-member.
- 6.) Identify left and right mid-pipes and connectors for proper assembly; the longer mid-pipe is to be attached to the passenger side manifold with the **two-bend** connector. The shorter mid-pipe is to be attached to the driver side cat with the **single-bend** connector.
- 7.) Place supplied 3" clamps over mid-pipes so that the fasteners will be positioned to the inside of pipes and facing down when installed; insert connectors into their respective mid-pipes.
- 8.) As this mid-pipe kit is designed to be installed with and at the same time as a Bassani 3" X-crossover/aft-cat system for GT500's, proceed at this time with instructions included with the 3" crossover/aft-cat system. After installing complete system, re-tighten nuts at manifold flange connections.

**FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283**  
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