

Pan & Filler Tube Kit PA27455KT

1 – Remove large drain plug, drain fluid and remove factory transmission pan. You will reuse the drain plug and gasket.

2 – Position gasket onto pan and install with hardware supplied. You must start all the bolts before tightening. Before the pan is tightened to the transmission position the filler tube up along the side of the transmission. Filler tube must go between the transmission and the cooler lines. Cooler lines can be moved slightly outward to ease installation. Removal of the dipstick from the tube will make this easier. Install tube into fitting on the pan by hand. Once the tube is started, tighten the pan and filler tube. Torque pan bolts to 10 ft lbs. You may attach the tube bracket thru the starter bolt at this time. This does give support but is not critical. Fill the transmission with the recommended fluid and run until warm. Check fluid level. Test drive the vehicle then re-check the fluid level on the dipstick with the car in “Park”.

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