

# 1979-89 Styling Bar/Light Bar Instructions

\*Note on seat belt will not retract smoothly after styling bar installation.

1. Lower Convertible Top.
2. Remove rear seat, lower cushion by pushing down and rearward on front of cushion to release front lower attachments. Once front attachments are released, lift lower cushion up at front and remove.
3. Remove two lower fasteners attaching rear seat back assembly, slide rear seat back assembly downward to release upper attachments and remove.
4. Remove screws in quarter panel interior trim panel and rear screw in still plate and remove panel.
5. Remove quarter trim panel from car and remove two bolts in car at the B pillar and flatten the metal lip, see **figure 1** below.

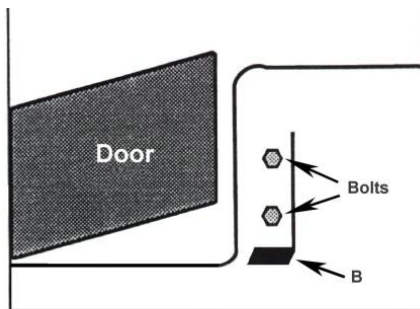


Figure 1

clear the styling bar. (see **figure 2**)

6. Straighten staples attaching quarter glass seal to quarter trim panels and remove seal.
7. Separate plastic welds attaching plastic edge molding to trim panels using a putty knife and remove edge molding from quarter trim panels.
8. Position template 2A on trim panel and drill a 1 3/4" hole for light bar tube clearance.
9. Using a razor knife, cut a slit in vinyl veering between 1 3/4" hole and edge of panel and peel back vinyl to expose trim panels. Cut out 3/4" piece of plastic between 1 3/4" hole and edge of panel. Also trim the foam band on inside to half size in order to

10. Unscrew the seat belt triangular plate by approx. 3/4", this is needed in order to clear the bar.
11. Loosely install styling bar with provided new longer bolts and install quarter trim panels by opening at edge of panel
12. Check fitment of styling bar, if correct tighten the styling bar.
13. Assemble quarter glass seals to edge moldings, re-using staples in seal.
14. Slide trim panel further into its install position and install 3/4" trim panel piece (cut in set 9) under vinyl trim, gluing it to the vinyl trim by using 3M General Trim Adhesive or equivalent.
15. With vinyl glued down, slide trim panel into molding/seal assembly and install screws attaching trim panel to car.
16. Install rear seat back by aligning seat back frame upper slots and upper mounting tabs on body. Sliding seat back upward to engage tabs, and installing lower bolts.
17. Install rear seat cushion and push down and rearward to engage front lower attachments.

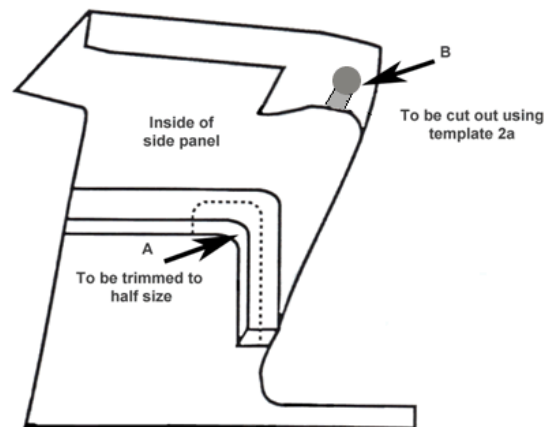


Figure 2

# 1990-93 Styling Bar Installation Instructions

\*Note on seat belt will not retract smoothly after styling bar installation.

1. Lower Convertible Top.
2. Remove rear seat lower cushion by lifting up on front of cushion to release front lower attachments. Once front attachments are released, lift lower cushion up at front and remove.
3. Remove two lower fasteners attaching rear seat back assembly, slide rear seat back assembly downward to release upper attachments and remove. Remove speakers from quarter trim panels,
4. Mark rear quarter interior trim panels to be drilled for light bar tube installation by positioning template 1A on top of trim panel and aligning edges. Tape template to trim panel molding with masking tape. Mark center of light bar hole on trim panel. Flip template over, align on opposite side trim panel, tape down and mark center of light bar hole.
5. Drill a 1/8" pilot hole in trim panels at center of holes marked in step 4. Once pilot hole is drilled in trim, continue drilling pilot hole through metal plate attached to trim panel and through galvanized bracket approximately 1 1/2" below trim panel.
6. Center 1 3/4" hole saw at pilot hole and drill (from top down) through trim panels, metal backing attached to trim and galvanized bracket as marked in step 5.
7. Remove two bolts in each lock pillar located behind trim panel, and flatten metal plate B. (see figure 1)

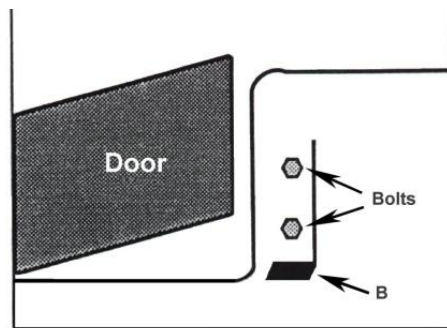


Figure 1

8. Install quarter trim panel then install styling bar with provided new longer bolts. You will tighten the bolts through the speaker openings.
9. Locate wiring connector for stop light on trunk lid. Locate the red/orange wire and black wire.
10. Attach power lead wire from light bar to red/orange wire in wiring harness and ground wire from light bar to black wire in wiring harness.
11. Check function to stop light on light bar. Light should only come on when the brake pedal is depressed. Light should not come on at any other time.
12. Wrap light bar with duct tape to protect from contact with convertible top which may occur as convertible top nears its full up position. Install rear speakers
13. Install rear seat back by aligning seat back frame upper slots with upper mounting tabs on body, sliding seat back upward to engage tabs, and installing lower bolts.
14. Install rear seat cushion and push rearward and down to engage front lower attachments.

**STB 700 Installation Template**

# Template 1A

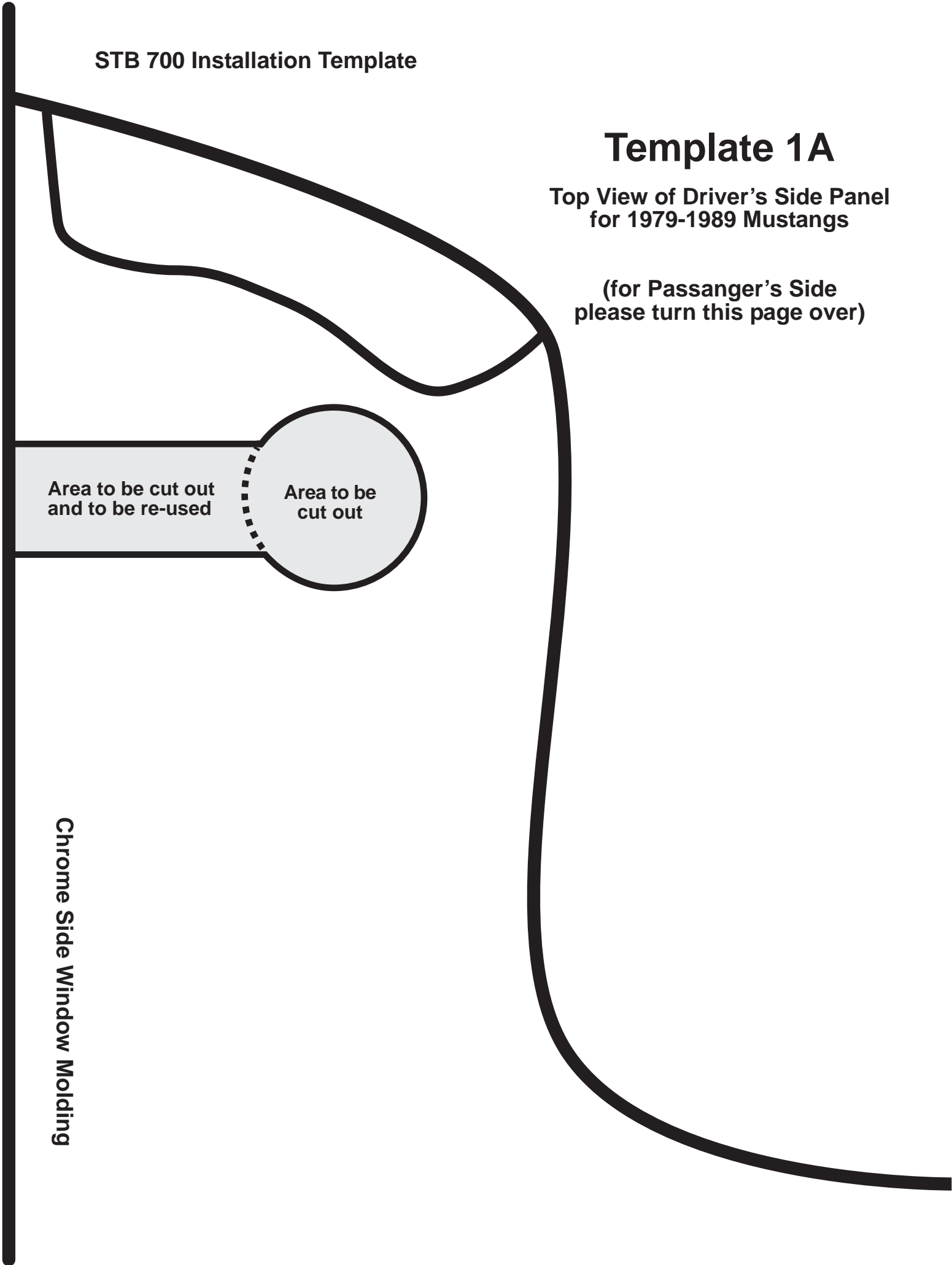
**Top View of Driver's Side Panel  
for 1979-1989 Mustangs**

**(for Passenger's Side  
please turn this page over)**

**Area to be cut out  
and to be re-used**

**Area to be  
cut out**

**Chrome Side Window Molding**



## Template 2A

Top View of Passanger's Side Panel  
for 1990-1993 Mustangs

(for Driver's Side please turn this page over)



Chrome Side Window Molding

