

FLAMING RIVER® 1979 to 1993 MUSTANG
Steering Shaft Assembly
Part No. FR1504P, FR1504M
Installation Instructions

FR1504M (Manual Kit) and FR1504P (Power Kit) Includes

Qty.	Description
1	Manual Kit U-Joint FR1709DD 9/16-26 X 3/4DD Power Kit U-Joint FR1715DD 3/4-36 X 3/4DD
1	U-Joint FR1716DD 3/4DD X 3/4DD
1	6 1/8 inch DD Shaft* FR1716
7	Set Screws with Jam Nuts

* Note: Longer DD Shaft available for purchase separately

The Flaming River '79-'93 steering universal joint and shaft kit is designed to replace the OEM rag joint and shaft. It is necessary to make adjustments, therefore, the Shaft Kit has NOT been assembled. Once final adjustments and the Proper Phasing have been made, (see Fig C) simply drill a location mark in the shafts. Tighten set screws and jam-nut for maximum lock (see Fig A). We recommend using (Red) Loctite™ thread locker to secure set screws and jam-nuts against vibration. Attention to detail must be taken in the proper fitting of the shaft within the U-Joint yoke. Also it is necessary to "dimple" the shaft with a 1/4" drill bit, (see Fig B) once final fit-up has been completed. Tighten the set-screw prior to removing the shaft, this will index the "dimple" location.

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All (seven total), the shaft and tung set-screws must be "dimpled" with a 1/4" drill bit, before final assembly. Note Fig.C, showing the U-Joint forks are lined up to each other in the Proper Phasing position.

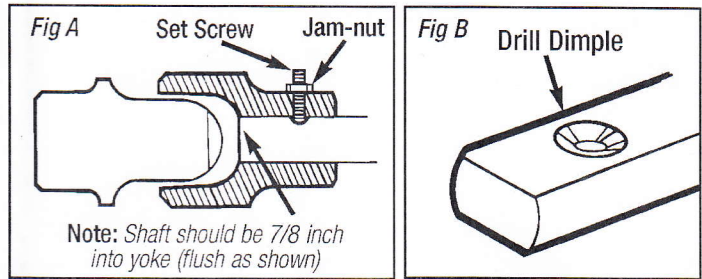
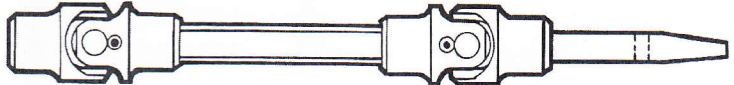


Fig C Note: Make sure set screws are secured with Loctite™ thread locker and shaft is dimpled, and inspect periodically.



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