

Part #2231 2015 Ford Mustang C-series Wing

**Notice: Install new, unpainted parts according to these instructions!
Then remove parts, paint them and re-install.
Painted or Altered Parts are Non-Refundable!**

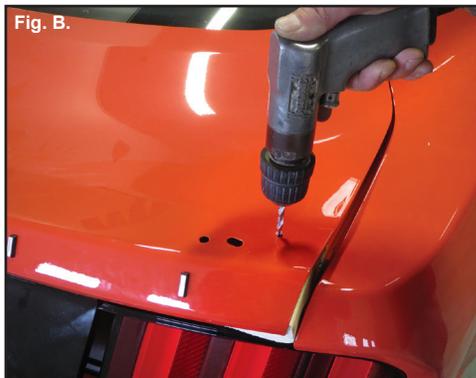
IMPORTANT: READ INSTALLATION INSTRUCTIONS COMPLETELY BEFORE INSTALLING

Step 1 TOOLS: TAPE, FISHING LINE, 10 MM SOCKET, EXT, RATCHET, NEEDLE NOSE PLIERS

Remove the factory spoiler (if equipped). Open the trunk and remove the fasteners that secure the spoiler to the trunk lid. Disengage the plastic clips using needle nose pliers. The factory spoiler is also held in place with 2-sided tape that must be completely removed.

NOTE: CAUTION MUST BE TAKEN DURING THIS STEP, THE TRUNK LID CAN BE DENTED EASILY.

Use masking tape to protect the paint around the perimeter of the factory spoiler. Use fishing line and a bondo spreader to cut through the 2-sided tape, this works well for removing the spoiler. Remove all of the glue and the tape from the trunk.



Step 2

Read over the three options for attachment and select the method that you prefer.

Option A TOOLS: DROP CLOTH, 1/4" DRILL BIT, CORDLESS DRILL, DRMEL OR UNIBIT, BLOCK OF WOOD

Drill/No Tape- For vehicles equipped with a OEM spoiler. Drilling Required.

After the OEM spoiler has been removed, you will see 4 holes at the rear of the trunk that the new Cervini spoiler will attach to. There are also two locator holes that the OEM spoiler used located on the outer edge of the trunk lid. You will need to drill through these holes for this installation method. (If you do not want to drill into your trunk use Option B). Place a drop cloth directly under the area of the trunk that needs to be drilled to catch metal shavings. The trunk needs

TOOLS & MATERIALS REQUIRED

BONDO SPREADER OR PLASTIC SCRAPER
FISHING LINE
MASKING OR PAINTERS TAPE
10 MM SOCKET (1/4" DRIVE RECOMMENDED)
11 MM OR 7/16" SOCKET (1/4" DRIVE RECOMMENDED)
SOCKET EXTENSION
RATCHET
1/4" DRILL BIT (OPTIONAL)
1/16" DRILL BIT (OPTIONAL)
CORDLESS DRILL
NEEDLE NOSE PLIERS
DROP CLOTH
DREMEL OR UNIBIT
6" SECTION OF A 2"x4"

PART #2231		
QTY	DESCRIPTION	HARDWARE #
6	1/4" X 20 X 3/4" BOLT	13003
6	1/4" X 20 WASHER	33004
6	PLASTIC T-STRIPS	TEC-001
9	ROUND GASKETS	P9112
2	PRE CUT 2-SIDED TAPE	



Option A cont'd

to be supported with a 6" section of a 2"x4" as shown in Fig.A. Slowly close the trunk lid until it makes contact with the 2"x4". Drill through the holes and through the underside reinforcement using a 1/4" drill bit as shown in Fig. B.

Open the trunk and use a dremel or unibit to oversize the hole you drilled in the reinforcement. It needs to be large enough to accept the 1/4" washer included in your hardware packet as shown in Fig. C. If you chose Option A skip to Step 3.

Option B

Tape/No Drill- For vehicles equipped with a OEM spoiler.
NO DRILLING REQUIRED.

Omit the holes that need to be drilled in option A. Use the precut 2-sided tape as the attachment point on the outer pedestals as shown in Fig. D.

If you chose Option B skip to Step 3.

Option C

TOOLS: DROP CLOTH, 1/4" & 1/16" DRILL BIT, CORDLESS DRILL, DRMEL OR UNIBIT

Option C: Drilling required. For vehicles WITHOUT a OEM spoiler.

Locate the plastic T-Strips (drill guides) in your hardware packet and place them into the 6 threaded inserts on your new Cervini spoiler. Apply a small piece of masking tape to hold them in place so they don't fall out, as shown in Fig. E. Place the spoiler on the trunk and align the spoiler far enough back so the bottom of the pedestals do not overhang the trunk and are even from left to right.

After the spoiler is placed in the desired location on the trunk, apply masking or painters tape to the "legs" of the T-Strips (drill guides) to hold them down on the trunk as shown in Fig. F.

Carefully remove the spoiler so that the T-Strips (drill guides) remain on the trunk.

Open the trunk and place a drop cloth directly under the area of the trunk that needs to be drilled to catch metal shavings. The trunk needs to be supported with a 6" section of a 2"x4" as shown in Fig.A. Slowly close the trunk lid until it makes contact with the 2"x4". Drill through the T-Strips (drill guides) and into the trunk using a 1/16" drill bit. Remove the T-Strips (drill guides) and drill through the 1/16" holes with a larger 1/4" drill bit. Make sure you also drill completely through the underside reinforcement.

Next use a dremel or unibit to oversize the hole you drilled in the reinforcement. It needs to be large enough to accept the 1/4" washer included in your hardware packet as shown in Fig. C.

Fig. C.



Fig. D.



Fig. E.



Fig. F.



Step 3

Now that you have test fit your spoiler and prepped the trunk lid for installation you can remove the spoiler and proceed to paint. (Follow the post cure and paint instructions located on the label affixed to your C-series Spoiler).

Step 4

After the spoiler has been painted, install the round foam gaskets to center to each insert as shown in Fig. G&H.(If you chose option B do not install the foam gasket to the 2 front inserts on the outer pedestals).

If you had a OEM spoiler, install the foam gasket to the trunk around the extra holes not being used for installation as shown in Fig. I&J. Use extra care when placing the gaskets. If they are not centered you may need to trim them so they are not visible after installation.

Step 5

TOOLS: 7/16" or 11 MM SOCKET, EXTENSION, RATCHET

Install your C-Series Spoiler using the bolts and washers supplied with your hardware packet. Tighten the bolts down using a 7/16" or 11 mm socket until they are secure. DO NOT over tighten.

Fig. G.



Fig. H.



Fig. I.



Fig. J.

